APPENDIX F—API GUIDELINES FOR SAE VISCOSITY-GRADE ENGINE TESTING

F.1 General

If an oil is eligible for SAE Viscosity-Grade Engine Test Guidelines for PCMOs or diesel engine oils and the sponsoring company desires to waive testing, the sponsoring company shall conform to the registration process, the ACC Code, and the Multiple Test Evaluation Procedure for the required engine tests.

F.1.1 SAE VISCOSITY CRITERIA

The SAE viscosity grades constitute a classification for engine lubricating oils in rheological terms only and are intended for use by engine manufacturers in determining the engine oil viscosity grades to be recommended for use in their engines and by oil marketers in formulating and labeling their products.

Two series of viscosity grades are defined in SAE J300: (a) those that contain the letter W and those that do not contain the letter W. Single-viscosity-grade oils ("single-grades") with the letter W are defined by maximum low-temperature cranking and pumping viscosities and a minimum kinematic viscosity at 100°C. Single grades without the letter W are based on a set of minimum and maximum kinematic viscosities at 100°C and a minimum high-temperature/high-shear measured at 150°C and 1 million reciprocal seconds. Multiple-viscosity-grade oils ("multigrades") are defined by all of the following criteria:

a. Maximum low-temperature cranking and pumping viscosities.

b. A kinematic viscosity at 100°C that falls within the prescribed range of one of the non-W grade classifications.

c. A minimum high-temperature/high-shear viscosity at 150°C and 1 million reciprocal seconds.

F.1.2 VISCOSITY-GRADE READ ACROSS GUIDELINES

In certain situations, data generated from one viscosity grade of a given engine oil formulation may be extrapolated to another viscosity grade that uses the same additive technology by means of a practice commonly referred to as "read-across" (See Tables F-1 through F-13).

These Viscosity-Grade Engine Testing Guidelines can be used to complete a testing program using the most severe viscosity grade for each individual test for the grades being licensed. Engine tests shall be registered using the ACC Code. No read-across or substitute data are permitted for physical and chemical analyses or for bench tests (except as allowed in F.1.3 and F.4); that is, all specified physical and chemical analyses must be run on the final formulation. Proposed changes to the read-across tables or F.1.3 should be sent to the Chair of API's Base Oil Interchange (BOI)/Viscosity Grade Read-Across (VGRA) Task Force or API. The proposal must include a justification and supporting data for such change.

F.1.3 PRINCIPLES FOR VISCOSITY GRADES NOT COVERED

Tables F-2 through F-12 indicate when a viscosity grade read-across is allowed (X) and not allowed (—). For viscosity grades not included in those tables, read-across is allowed for certain tests if the viscosity grades meet all the applicable technical principles described in Table F-1. Read-across for viscosity grades not covered by Tables F-1 through F-13 is not allowed until API's BOI/VGRA Task Force reviews the justification and data supporting a change to the tables and recommends the change to the API Lubricants Committee and the Lubricants Committee approves the change. Check marks in Table F-1 indicate which technical principles apply to a specific test. Paragraph F.3 provides examples on applying these technical principles to new viscosity grades.

						Oludes i				
		IID/BRT	L-38/VIII	IIIE/IIIF/	IIIGA	IVA	VE	VG	VIA	VIB
F	assenger Car Motor Oils			IIIG	(Note 2)					
a	Detergent (dispersant)- inhibitor (DI) content of the read-across viscosity grade shall be equal to or higher than that of the original viscosity grade. The increase in DI is limited to the maximum allowed by the ACC Code	~	~	~	~	✓	~	~	Note 3	Note 3
b	Base stock blend kinematic viscosity at 100°C of the read-across viscosity grade must be equal to or higher than that of the original viscosity grade, considering the precision of the test method	NA	NA	~	~	~	~	NA	Note 3	Note 3
С	The viscosity modifier (VM) content of the read-across viscosity grade must be equal to or lower than that of the original viscosity grade	NA	NA	Note 4	Note 4	✓	✓ or Note 5	✓ or Note 5	Note 3	Note 3

D	iesel Engine Oils	1M-PC
а	Detergent (dispersant)- inhibitor (DI) content of the read-across viscosity grade shall be equal to or higher than that of the original viscosity grade. The increase in DI is limited to the maximum allowed by the ACC Code	~
b	Base stock blend kinematic viscosity at 100°C of the read-across viscosity grade must be equal to or higher than that of the original viscosity grade, considering the precision of the test method	~
С	The viscosity modifier (VM) content of the read-across viscosity grade must be equal to or lower than that of the original viscosity grade	√
d	Finished oil volatility of the read-across viscosity grade must be equal to or lower than that of the original viscosity grade	\checkmark

Table F-1—Technical Principles for New Viscosity Grades and Read Across

Notes:

 \checkmark = principle is applicable; NA = not applicable. 1.

Technical principles for the Sequence IIIGA are limited to 0W, 5W, and 10W multigrades. 2.

New viscosity grades and associated read-across can only be added after review by the API BOI/VGRA Task Force and approval by the 3. API Lubricants Committee.

Viscosity modifier content must be no more than 1.5 times higher than the viscosity modifier content in the oil on which the test was run. 4.

For dispersant-type VM, the VM content of the read-across viscosity grade must be equal to or higher than the original viscosity grade. Read-across viscosity grades must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend if a 5.

6. Group V base stock is used in the original viscosity grade.

F.2 Requirements for Passenger Car Motor Oils

F.2.1 Blends shall use only base stocks as defined in Appendix E.

F.2.2 Base oils introduced from other manufacturers shall be tested in accordance with Appendix E.

F.2.3 The same detergent-(dispersant) inhibitor (DI) portion of the total performance additive package shall be used at equal or higher concentrations for alternative viscosity grades. The increase in DI is limited to that allowed in the ACC Code. Viscosity modifier, foam inhibitor, and pour point depressant levels may be adjusted for alternative viscosity grades, in accordance with the ACC Code.

F.2.4 ACC Code and ASTM Multiple Test Evaluation Procedure testing practices shall be followed.

F.3 Examples Using VGRA Tables and Technical Principles for VGRA

F.3.1 GENERAL

Read-across to or from viscosity grades not shown in the tables is allowed if the requirements in F.1.3 are met. If the requirements are not met, read-across is not allowed. Examples of how F.1.3 can be applied are provided below.

F.3.2 EXAMPLE 1

In this example, a Sequence IIIE test is run on an SAE 0W-30 core viscosity grade [i.e., tested viscosity grade]. What other viscosity grades can be covered by read-across from the tested SAE 0W-30? To answer this question, take the following steps:

Step 1: Determine if requirement "a" in Table F-1 is met for all the desired read-across viscosity grades. This requires keeping the DI constant, or if higher, consistent with the ACC Code of Practice. Since an SAE 0W-30 is most likely blended with some or all Group III or Group IV base stocks, many of the higher viscosity grades would probably not be part of this product line. The higher viscosity grades, if marketed, could have a different DI and/or base stock slate.

Step 2: For the read-across viscosity grades (i.e., those you are reading to) of interest in Table F-4, determine if the requirements for <u>both</u> "b" and "c" in Table F-1 can be met concurrently. This involves having equal or higher base stock blend viscosity and a VM content in the "read to" multigrades that is no more than 1.5 times higher than that in the SAE 0W-30. There are some grades that are certain to meet "b" and "c", and some where it will depend on the blending approach. Some trial blends may have to be made. Decide if there are single grades desired or feasible considering the base stocks used in the core formulation.

Step 3: For viscosity grades that you wish to cover by read-across but are not shown in Table F-4, follow the instructions for "b" and "c" described in Step 2.

Step 4: Determine which viscosity grades meet Table F-1 requirements "a," "b", and "c". These grades are covered by viscosity grade read-across. Grades that fail to meet <u>all</u> these requirements are not covered by read-across.

Note: The marketer of a formulation has the final responsibility for assuring that the product meets API requirements.

F.3.3 EXAMPLE 2

In this example, an SAE 5W-30 blended with Group IV base stocks and a nondispersant VM has passed a VE test. A marketer wants to read-across this test to an SAE 5W-40 grade, one not included in Table F-7. Since the SAE 5W-40 is not included in Table F-7, "a," "b", and "c" in Table F-1 must be consulted. It is likely that the DI content of the SAE 5W-40 would be equal to or higher than the SAE 5W-30, so requirement "a" would be met. However, "b" and "c" probably cannot be met. An SAE 5W-40 oil would normally not have a higher base stock

blend kinematic viscosity at 100°C than an SAE 5W-30, and more nondispersant VM would be required in an SAE 5W-40 oil. Therefore, this read-across is not allowed.

F.4 VGRA for Other Bench Tests

F.4.1 HOMOGENEITY AND MISCIBILITY (H&M) AND EOFT (GM 9099P FILTERABILITY– STANDARD METHOD)

Homogeneity and Miscibility (H&M) and Engine Oil Filterability [EOFT (formerly GM 9099P Filterability– Standard Method)] tests are required in the core data set (see ACC Code for definition of core data set), and then read-across is allowed to all other viscosity grades within the same base stock slate.

F.4.2 EOWTT (GM 9099P FILTERABILITY–MODIFIED METHOD FOR ILSAC GF-2/GF-3)

The Engine Oil Water Tolerance Test [EOWTT (formerly GM 9099P Filterability–Modified Method for ILSAC GF-2/GF-3)] must be run on the formulation with the highest additive (DI/VI) combination. Results are then read-across to all other base oil/viscosity grade formulations using the same or lower concentration of the identical additive (DI/VI) combination. Each different (DI/VI) combination must be tested.

F.5 Requirements for Diesel Engine Oils

F.5.1 Blends shall use only base stocks as defined in Appendix E.

F.5.2 Base oils introduced from other sources shall be tested in accordance with Appendix E.

F.5.3 The same detergent-(dispersant) inhibitor (DI) portion of the total performance additive package shall be used at equal or higher concentrations for alternative viscosity grades. The increase in DI is limited to that allowed in the ACC Code. Viscosity modifier, foam inhibitor, and pour point depressant levels may be adjusted for alternative viscosity grades, in accordance with the ACC Code.

Note: Engine manufacturers may not recommend all of the viscosity grades shown in Tables F-2 through F-13 for a particular engine type.

					(Can Be "Rea	ad-Across"	to:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
5W-30	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
10W	_	_	NA	_	_	_	_	Х	_	_	Х	Х	Х
10W-30	_	_	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х
10W-40	_	_	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х
15W-40	—	—	—	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х
15W-50	_	_	_	_	Х	Х	NA	Х	Х	Х	Х	Х	Х
20W	—	—	_			—		NA	—	—	Х	Х	Х
20W-40	_	_	_	_	_	Х	Х	Х	NA	Х	Х	Х	Х
20W-50	—	_	-	—		—	Х	Х	Х	NA	Х	Х	Х
30	_	_	_	_	_	—	_	_	_	—	NA	Х	Х
40	_	_	_	_	_	_	_	_	_	_	_	NA	Х
50	_	_	_	_	_	_	_	_	_	_	_	_	NA

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

2. A dash (—) means that read-across is not permitted; NA = not applicable.

A dash (—) means that read-across is not permitted, NA = not applicable.
 New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

 Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

The read-across in this table applies only to bearing weight loss and piston varnish. All multigrade oils must stay-in-grade for 10 hours in the L-38/Seq. VIII tests (see ILSAC GF-1, GF-2, GF-3 and GF-4). Data to support stay-in-grade "read-across" shall be provided by the licensee for API Service Categories SM, SL, SJ, SH, and CG-4 and ILSAC GF-1, GF-2, and GF-3 oils (0W-XX, 5W-XX, 10W-XX).
 The 'read-acrosses' in this table apply only to bearing weight loss. All multigrade oils must stay in grade for 10 hours. Data to support stay-in-grade 'read acrosses' in this table apply only to bearing weight loss. All multigrade oils must stay in grade for 10 hours. Data to support stay-in-grade 'read across' shall be provided by the licensee for API Service Categories SL, SJ, SH, and CG-4 and for ILSAC GF-1, GF-2, and GF-3 oils. Where ASTM D 6278 (30 passes) is used to support stay-in-grade requirements, the following limits must be met at 100 degrees C: SAE XW-20 5.6 cSt minimum, XW-30 8.5 cSt minimum, XW-40 11.5 cSt minimum, and XW-50 15.0 cSt minimum.

Table F-3—Groups I, II, III and IV Viscosity Read-Across: Sequence IID Test/BRT

					(Can Be "Rea	ad-Across" t	0:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	_
5W-30	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	_
10W	_	_	NA	—	—	_	—	Х			Х	Х	_
10W-30	_	_	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	_
10W-40	_	_	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х	_
15W-40	_	_	_	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х
15W-50	_	_	_	—	Х	Х	NA	Х	Х	Х	Х	Х	Х
20W	_	_	_	_	_	_	_	NA	_	_	Х	Х	Х
20W-40	_	_	_	—	Х	Х	Х	Х	NA	Х	Х	Х	Х
20W-50	_	_	_	_	_	Х	Х	Х	Х	NA	Х	Х	Х
30	_	_	_	—	—	_	—	Х			NA	Х	Х
40	_	_	_	_	_	_	_	_	_	—	Х	NA	Х
50	_	_	_	_	_	_	_	_	_	—	_	_	NA

Notes:

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

2. A dash (—) means that read-across is not permitted; NA = not applicable.

3. New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

4. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the

finished oil blend for application of viscosity grade read-across.

					(Can Be "Rea	ad-Across" t	0:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	—	Х	Х	_	—	—	Х	Х	Х	Х	Х	Х
5W-30	Xa	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
10W	_	_	NA	—		—		Х	—		Х	Х	Х
10W-30	—	—	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х
10W-40	—	—	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х
15W-40	—	—	—	Х	Х	NA	Х	Х	Х	Х	Х	Х	Х
15W-50	—	—	—	—		Х	NA	—	Х	Х	Х	Х	Х
20W	—	—	—	—		—	—	NA	—		Х	Х	Х
20W-40	—	—	—	—	—	—	—	Х	NA	Х	Х	Х	Х
20W-50	—	—	_	—	_	—	—	—	Х	NA	Х	Х	Х
30	—	—	—	—		—		—	—		NA	Х	Х
40	_	_	_	_	_	_		—	_		—	NA	Х
50	_	_	_	_	_	_	_	_	_	_	_	_	NA
NI-1													

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee. Viscosity modifier content must be no more than 1.5 times higher than the viscosity modifier content in the oil on which the test was run.

2. A dash (----) means that read-across is not permitted; NA = not applicable.

3. New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

4. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the

finished oil blend for application of viscosity grade read-across.

^aThe read from 5W-30 to 5W-20 applies to Sequence IIIF/IIIG only.

Table F-5—Groups I, II, III and IV Viscosity Read-Across: Sequence IIIGA Test

		Can Be	"Read-	Across" to:	
Test Run on	5W-20	5W-30	10W	10W-30	10W-40
5W-20	NA	_	Х	Х	—
5W-30	Х	NA	Х	Х	Х
10W-30	_	_	Х	NA	Х
10W-40			Х	Х	NA
Notos:					

Notes:

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee. Viscosity modifier content must be no more than 1.5 times higher than the viscosity modifier content in the oil on which the test was run.

2. A dash (—) means that read-across is not permitted; NA = not applicable.

3. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

Table F-6—Groups I, II, III and IV	Viscosity	y Read-Across: Sequence IVA Test
	Can Be "F	Pead-Across" to:

Can Be "Read-A

					(Jan ве кеа	ad-Across t	0:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	_	Х	Х	—	_		Х	Xa	Xa	Х	Х	Х
5W-30	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
10W	_	_	NA	—	—	_		Х	_	_	Х	Х	Х
10W-30	_	—	_	NA	—	Х		Х	Х	Х	Х	Х	Х
10W-40	_	_	_	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х
15W-40	_	—	_	Х	—	NA	Х	Х	Х	Х	Х	Х	Х
15W-50	_	_	_	—	—		NA	_	Х	Х	Х	Х	Х
20W	_	_	_	_	_	_	_	NA	_	_	Х	Х	Х
20W-40	_	_	_	—	—	Х		_	NA	Х	Х	Х	Х
20W-50	_	_	_					_		NA	Х	Х	Х
30	—	—	—	—	—	—		—			NA	Х	Х
40	_	_	_					_			_	NA	Х
50	_	_	_					_	_	_	_	_	NA
NI /													

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

2. A dash (—) means that read-across is not permitted; NA = not applicable.

3. New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

4. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the

finished oil blend for application of viscosity grade read-across. ^aRead-across permitted if requirements in F.1.3 are met.

Table F-7—Groups I, II, III and IV Viscosity Read-Across: Sequence VE/VG Test **Nondispersant Viscosity Modifier**

					(Can Be "Rea	ad-Across" t	0:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	—	Х	Х	—	—	—	Х		—	Х	Х	—
5W-30	Х	NA	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	—
10W	_	_	NA	—	—	_	—	Х		—	Х	Х	_
10W-30	—	_	_	NA	—	Х	—	Х	Х	Х	Х	Х	_
10W-40	_	_	_	Х	NA	Х	Х	Х	Х	Х	Х	Х	_
15W-40	—	_	_	Х	—	NA	Х	Х	Х	Х	Х	Х	Х
15W-50	—	—	—	—	—	—	NA	—	Х	Х	Х	Х	Х
20W	—	—	_	—	—	—	—	NA		—	Х	Х	Х
20W-40	—	—	—	—	—	Х	—	—	NA	Х	Х	Х	Х
20W-50	_	_	_	—	—	—	_	_		NA	Х	Х	Х
30	—	—	—	—	—	—	—	—		—	NA	Х	Х
40	_	_	_		_	_		_		_	_	NA	Х
50	_	_	_	_	_	_	_	_	_	_	_	_	NA

Notes:

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

2. A dash (—) means that read-across is not permitted; NA = not applicable.

3. New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

4. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the

finished oil blend for application of viscosity grade read-across.

Table F-8—Groups I, II, III and IV Viscosity Read Across: Sequence VE/VG Test Dispersant Viscosity Modifier^a

					(Can Be "Rea	ad-Across" t	:0:					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	Х	_	Х	Х	Х	Х	_	Х	Х	_	_	_
5W-30	—	NA	—	Хр	Х	Х	Х	—	Х	Х	—	—	_
10W	_	_	NA		—		_	Х	—	—	Х	Х	_
10W-30	—	—	—	NA	Х	Х	Х	—	Х	Х	—	—	—
10W-40	—	—	—	Х	NA	Х	Х	—	Х	Х	—	—	—
15W-40	—	—	—	Х	Х	NA	Х	—	Х	Х	—	—	—
15W-50	—	—	—				NA	—	Х	Х	—	—	—
20W	—	—	—					NA	—	—	Х	Х	Х
20W-40	—	—	—			Х	Х	—	NA	Х	—	—	—
20W-50	—	—	—		—		Х	—	—	NA	—	—	_
30	_	_	_			Х	Х	_	Х	Х	NA	Х	Х
40	_	_	—	—	—	—	—	—	-	—	—	NA	Х
50	_	_	_	_	_	_	_	_	_	_	_	_	NA

Notes:

1. X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

A dash (—) means that read-across is not permitted; NA = not applicable.

New viscosity grades and associated read-across are allowed if the requirements described in F.1.3 are met.

4. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

^aRead-across is allowed to formulations with an equal or higher concentration of dispersant viscosity modifier.

^b10W-30 read-across is permitted at a lower concentration of dispersant viscosity modifier than the 5W-30 provided that a passing SAE 30 is also obtained on the formulation where the DI treat remains unchanged.

Table F-9—Groups I, II, III and IV Viscosity Read-Across: Sequence VIA Test

				Can Be "R	ead-Across"	to:		
Test Run on	0W-20	5W-20	0W-30	5W-30	0W-40	5W-40	10W-30	10W-40
0W-20	NA	—	—	—	—	—	—	—
5W-20	X1	NA	—	—	—	—	—	_
0W-30	X1	_	NA	_	_	_	_	_
5W-30	X1	X1	X2	NA	—	—	X4	_
0W-40	X1	_	X2	_	NA	_	_	_
5W-40	X1	X1	X2	X2	—	NA	—	_
10W-30	—	X1	X2	X2	—	—	NA	—
10W-40	_	_	_	X2	_	X2	Х3	NA

Notes:

1. X1 = read-across allowed at 1.4% FEI or greater.

2. X2 = read-across allowed at 1.1% FEI or greater.

3. X3 = read-across allowed at 0.5% FEI or greater.

4. X4 = read-across allowed if the 5W-30 meets 1.1% FEI and the HTHS of the 10W-30 is no more than 0.2cP higher than the 5W-30. This read-across is currently applicable to Group I base stocks only.

5. The data set used to establish the Sequence VIA viscosity grade read-across table had the following range of (Group I and Group II) base oil parameters:

- Viscosity Index: Min. 93 Max. 116
- Saturates: Min. 71.5% Max. 100%
- Aromatics: Min. 0.0% Max. 27%
- Sulfur: Min. 0.0% Max. 0.4% wt.

This information is for reference. It does not restrict application of the guidelines by the marketer who is responsible for ensuring that each licensed engine oil satisfies all engine and bench test performance requirements.

6. A dash (—) means that the read-across is not permitted; NA = not applicable.

7. New viscosity grades and associated read-across can only be added by requests to the API BOI/VGRA Task Force.

8. Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

				Can Be "R	ead-Across"	to:		
Test Run on	0W-20	5W-20	0W-30	5W-30	0W-40	5W-40	10W-30	10W-40
0W-20	NA	—	—	—	—	—	—	—
5W-20	X1	NA	—	_	—	—	—	_
0W-30	X1	—	NA	—	—	—	—	_
5W-30	X1	X1	X1	NA	—	—	X3	—
0W-40	X1	—	X1	—	NA	—	—	_
5W-40	X1	X1	X1	X1	—	NA	—	—
10W-30	X1	X1	X1	X1	—	—	NA	_
10W-40	X1	X1	X1	X1	X2	X2	X2	NA

Table F-10—Groups I, II, III and IV Viscosity Read-Across: Sequence VIB Test

X1 = VGRA allowed if result on the tested oil meets requirements for the read-across grade. 1.

2. X2 = read-across allowed.

X3 = read-across allowed provided the Noack volatility of the 10W-30 is less than or equal to the Noack of 3 the 5W-30 and the HTHS of the 10W-30 is no more than 0.1 cP higher than the HTHS of the 5W-30, within the precision of the tests, and the delta between the CCS of the 10W-30 oil and the maximum CCS limit is greater than or equal to the delta between the CCS of the 5W-30 oil and the maximum CCS limit at the appropriate temperatures.

4 A dash (—) means that the read-across is not permitted; NA = not applicable.

New viscosity grades and associated read-across can only be added by requests to the API BOI/VGRA Task 5. Force.

Tested formulations containing Group V stocks must contain an equal amount of the same Group V base 6. stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

Table F-11—Groups I, II, III and IV Viscosity Read-Across: TEOST Test (Method 33) Can Be "Read-Across" to:

			Carl	De Reau-Acit	JSS 10.		
Test Run on	5W-30	10W-30	10W-40	15W-40	20W-40	20W-50	Mono- Grade
5W-30	NA	Х	Х	Х	Х	Х	Х
10W-30	_	NA	Х	Х	Х	Х	Х
10W-40	_	Х	NA	Х	Х	Х	Х
15W-40	_	_	_	NA	Х	Х	Х
20W-40	_	_	_		NA	Х	Х
20W-50	_	_	_		Х	NA	Х
Notes:							

Notes:

1. X = read-across is permitted for viscosity grades identified based on data and some application of technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.

Monogrades are defined as SAE 10W, SAE 20W, SAE 30, SAE 40, and SAE 50. 2.

3. A dash (—) means that read-across is not permitted; NA = not applicable.

Tested formulations containing Group V stocks must contain an equal amount of the same Group V base 4 stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

New viscosity grades and associated read-across are allowed if requirements described in F.1.3 are met. 5.

Table F-12—Groups I, II, III and IV Viscos	ity Read-Across: TEOST MHT-4
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Can Be "Read-Across" to:

					•			0.					
Test Run on	5W-20	5W-30	10W	10W-30	10W-40	15W-40	15W-50	20W	20W-40	20W-50	30	40	50
5W-20	NA	Х	_	Х	Х	_		_	_	_	_	_	
5W-30	Х	NA	—	Х	Х			_			_	_	
10W	_	_	NA	_	_	_	_	_	_	_	_	_	
10W-30	Х	Х	-	NA	Х	Х	Х	_	—	—	_	_	_
10W-40	Х	Х	_	Х	NA	Х	Х	_	—	—	_	_	
15W-40	_	_	-	Х	Х	NA	Х	_	—	—	_	_	_
15W-50	_	_	_	Х	Х	Х	NA	_	_	_	_	_	
20W		_	Х	_	_	_		NA	_	_	_	_	
20W-40	_	_	_	Х	Х	Х	Х	_	NA	Х	_	_	
20W-50	_	_	_	Х	Х	Х	Х	_	Х	NA	_	_	
30	_	_	Х	_			_	Х	—	—	NA	_	
40		_	Х	_	_	_	_	Х	_	_	Х	NA	
50	_	_	Х	-	_	_	_	Х	_	_	Х	Х	NA

Notes:

X = read-across is permitted for the viscosity grades identified based on data and some applications of the technical principles approved by API BOI/VGRA Task Force and API Lubricants Committee.
 A dash (--) means that read-across is not permitted; NA = not applicable.

Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the finished oil blend for application of viscosity grade read-across.

4.

If the viscosity grade of interest is not in the table, then the TEOST MHT-4 must be run. The principles behind this table are that higher base oil viscosity tends to give poorer performance and that VM level is not necessarily 5. detrimental.

Performance Test	From SAE	To SAE 10W 20, 15W 40, 15W 50
К	10W-40	10W-30, 15W-40, 15W-50
	15W-40	10W-30, 20W-40, 20W-50
	30 40	10W, 20W, 40, 10W-30, 15W-40, 20W-50 10W, 20W, 30, 10W-30, 15W-40, 20W-50
M-PC ^a	40 5W-30	All single grades and 5W-20, 10W-30, 10W-40, 15W-40, 15W-50, 20W-40, 20W-50
IM-FC	10W-30	All single grades and 5W-20, 10W-30, 10W-40, 15W-40, 15W-30, 20W-40, 20W-30
	10W-40	All single grades and 10W-40, 15W-40, 15W-50, 20W-40, 20W-50
	20W-20 ^b	All single grades except 10W
	30	All single grades except 10W
	40	All single grades except 10W
	50	All single grades except 10W
	10W	All single grades
	15W-40	All single grades and 20W-40, 20W-50
	15W-50	All single grades and 15W-40, 20W-40, 20W-50
	20W-40	All single grades except 10W and 20W-50
	20W-50	All single grades except 10W and 20W-40
Ν	15W-40	10W-30, 20W-40, 20Ŵ-50
	20W-20 ^b	10W
	30	10W, 20W-20 ^b
	40	10W, 20W-20 ^b , 30
	50	10W, 20W-20 ^b , 30, 40
P	10W-30	15W-40, 20W-40, 20W-50
	10W-40	10W-30, 15W-40, 15W-50, 20W-40, 20W-50
	15W-40	20W-40, 20W-50
_	15W-50	15W-40, 20W-40, 20W-50
R	10W-30	15W-40
	10W-40	10W-30, 15W-40, 15W-50
	15W-40	None
	15W-50	15W-40
Corrosion Bench Test (CBT)	10W-30	15W-40
Elastomer Compatibility	10W-30	15W-40
Jigh Tomporature Corregion	15W-40 10W-30	10W-30 15W-40
High Temperature Corrosion Bench Test (HT-CBT)	15W-40	10W-30
M11HST	10W-30	10W-40, 15W-40, 15W-50
	15W-40	10W-40, 15W-50 10W-40, 15W-50
M11EGR	10W-30	10W-40, 15W-40, 15W-50
in leon	15W-40	10W-40, 15W-50
NTC-400	15W-40	10W-30, 20W-50 [°]
	20W-50	10W-30, 15W-40
	30	10W, 20W, 10W-30, 15W-40, 20W-50
	40	10W, 20W, 30, 10W-30, 15W-40, 20W-50
SV 92TA	10W-XX ^d	15W-XX ^d , 20W-XX ^d , 30, 40, 50
	10W-30	15W-40, 20W-50, 30, 40, 50
	15W-XX ^d	20W-XX ^d , 30, 40, 50
	15W-40	20W-50, 30, 40, 50
	20W-XX ^d	30, 40, 50
	30	40, 50
	40	50
	50	None
-6 ^e	10W-30	15W-40, 20W-50
	15W-40	10W-30, 20W-50
	20W-50	10W-30, 15W-40
f	30	10W, 20W, 40, 10W-30, 15W-40, 20W-50
Γ- 7 [†]	10W-30	15W-40, 20W-50
	15W-40	10W-30, 20W-50
	20W-50	10W-30, 15W-40
	30	10W, 20W, 40, 10W-30, 15W-40, 20W-50
۲-8, T-8A and T-8E ^f	15W-40	10W-30, 10W-40, 15W-50
Г-9 ^е	10W-30	10W-40, 15W-40, 15W-50, 20W-40 ^g , 20W-50 ^g
F 10	15W-40	15W-50, 20W-40 ⁹ , 20W-50 ⁹
Г-10	10W-30	10W-40, 15W-40, 15W-50, 20W-40 ⁹ , 20W-50 ⁹
C 10A	15W-40	15W-50, 20W-40 ⁹ , 20W-50 ⁹
[-10A	15W-40	0W-XX, 5W-XX, 10W-XX
Engine Oil Aeration Test (EOAT)	10W	10W-30, 15W-40, 15W-50
	10W-30	10W, 15W-40, 15W-50
	15W-40	10W, 10W-30, 15W-50
	15W-50	10W, 10W-30, 15W-40
Roller Follower Wear Test	40 10W-30	10W, 30, 10W-30, 15W-40, 15W-50 10W-40, 15W-40, 15W-50, 20W-40, 20W-50, 30, 40, 50

This table originally became effective January 1, 1992, and was last revised July 2002. Engine manufacturers may not recommend all of 1. the viscosity grades shown in the table for a particular engine type.

Tested formulations containing Group V stocks must contain an equal amount of the same Group V base stock (e.g., ester) in the 2. finished oil blend for application of viscosity grade read-across.

^aNo 0W and 5W single grades were considered for this table. 1M-PC read-across guidelines effective December 1, 2002.

^bThese read across also apply to SAE 20 and SAE 20W monograde oils.

^c20W-50 must contain no more bright stock than the 15W-40. ^dProvided the XX for "Grade Tested" is less than or equal to XX of the multigrade oil for "Read Across to."

^eA CF-4 test program with T-9 data to validate engine wear performance must use the T-6 viscosity grade read across guidelines.

^tA CF-4 test program with T-8A or T-8E data to validate soot handling performance must use the T-7 viscosity grade read across guidelines.

⁹Provided the saturates level in the new candidate oil is equal to or greater than the original candidate oil and the sulfur level is equal to or less than that of the original candidate oil within the precision of the tests.